

## Cabineo



Time-saving furniture connector without edge drilling and with very high clamping force

NEW
Cabineo 8 M6



## Cabineo

### Simple, Fast and Strong!

#### How it works



1. CNC – surface machining



2. Insert one-piece connector

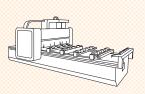


3. Deliver flat-pack

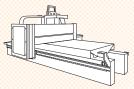


4. Connect the workpieces

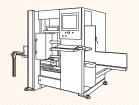
#### CNC-Connector – efficient machining with all CNC machines



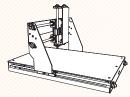
CNC processing centres with **consoles** 



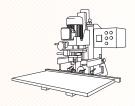
CNC processing centres with **nesting technology** 



CNC processing centres **vertical** 

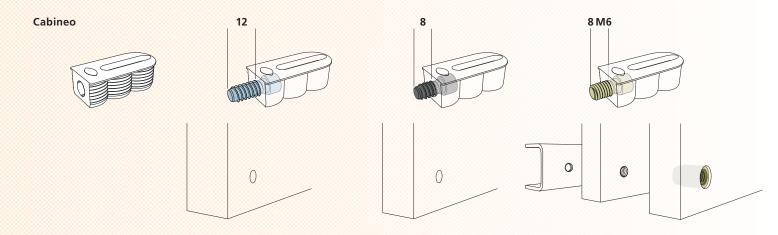


**CNC** router



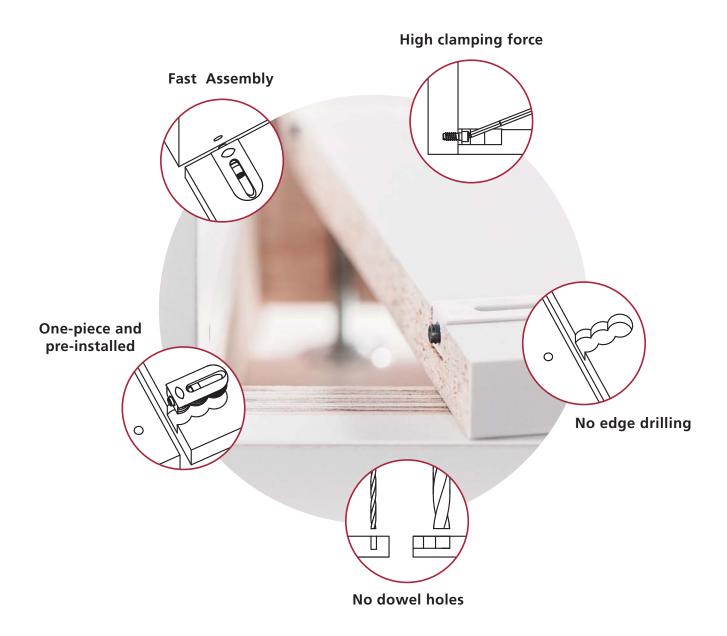
Drilling and insertion machines

#### Connector Range





### **Properties**

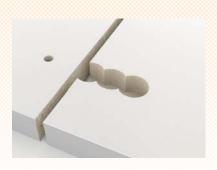


### **Advantages of Cabineo**



#### 1. Time-saving in production

- Optimised process due to surface machining;
   no edge drilling necessary
- Only one tool change from 5 mm to 15 mm drill;
   no tool change for the dowel hole drill necessary
- No dowel holes means less drill holes per connector
- Shallow element of 10 mm allows for panels from 12 mm thickness



No edge drilling



#### 2. Time-saving in transportation

- Efficient pre-installation of the one-piece connector in the factory
- Flat-Pack delivery with pre-installed connectors
- No extra bags or loose hardware required with furniture shipment
- Detachable for transport or if the fixed shelves need adjusting



One-piece and preinstalled



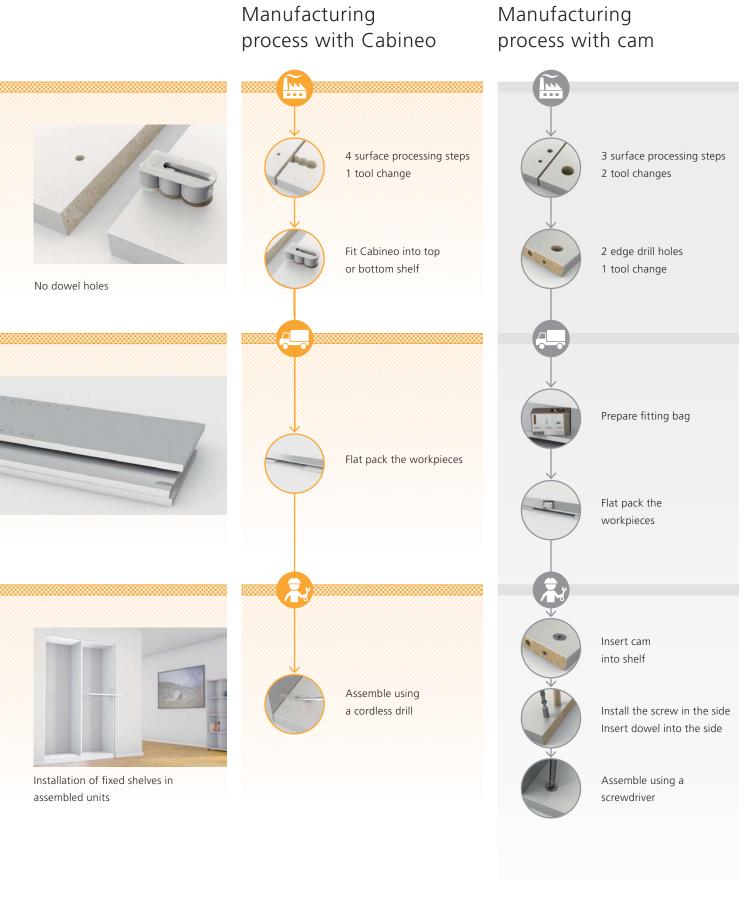
#### 3. Time-saving in the assembly

- One-piece connector without dowels;
   no pre-assembly of screws or dowels in the side panels necessary
- Easy positioning of the Cabineo in the corresponding hole due to the protruding screw
- Fast assembly with a cordless drill
- Installation of fixed shelves or vertical dividers in an already assembled unit



Fast Assembly

### Comparison with cam and dowel



### **Cabineo – Machining**

### Kitchen fitting













### Walk-in closets









### Interior fitting







Shop fitting



Furniture manufacturing





"The ability to close and re-open a joint multiple times without wear is what I find most convincing with the Cabineo 8 M6.

This product feature suits us very well because the interiors of our wardrobes are designed modularly and this makes the Cabineo 8 M6 our ideal joining solution."

Mr Marcel Petrini, work preparation, Hans Rickenbacher AG in Läufelfingen, Switzerland

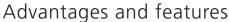
## Cabineo



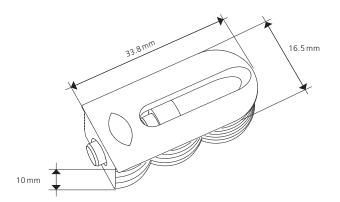
Time-saving furniture connector without edge drilling and with very high clamping force







- Process optimization due to clean surface machining;No horizontal boring required!
- Reduced height of 10 mm for panel thicknesses of 12 mm or more
- One-piece connector without dowel; no need for preassembly of screws or dowels in the side sections
- Flat-pack delivery with preassembled connectors
- Possible disassembly for transportation or if the fixed shelves need to be adjusted
- Possibility of retroconnector fixed shelves or vertical partitions in a cabinet that has already been installed



Technical data	
Size	.33.8 × 16.5 × 10.8 mm
Cutter	.Ø 12 mm or smaller
Drill	.Ø 5 mm and Ø 15 mm
Material housing	Fibre-glass reinforced plastic
Installation tolerace	.Longitudinal ± 0.1 mm

### Cabineo 12

For dividing panels from 24 mm and corner joints from 13 mm

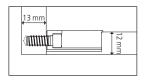


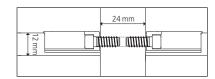


Technical values without dowel	
Particle board 19 mm	Cabineo 12
Tensile strength	900N or 200lb
Shear strength	850N or 190lb
Clamping force	900 N or 200 lb
-	

10 N ~ 1 kg

Cabineo 12	Part no.
Cabineo Starter Set, Cabineo 8 + 12 (40 pcs eacht),	
incl. Cabineo hex bit and set of cover caps (40 pcs)	186305
Cabineo12, 500 pcs	186320
Cabineo 12, 2000 pcs	186321
Cabineo 12 black, 500 pcs	186330
Cabineo 12 black, 2000 pcs	186331





### Cabineo 8

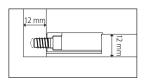
For dividing panels from 16 mm and corner joints from 12 mm

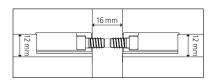
Cabineo 8
Screw length 8 mm



Technical values without dowel	
Particle board 19 mm	Cabineo 8
Tensile strength	500 N or 110 lb
Shear strength	550 N or 120 lb
Clamping force	500 N or 110 lb
10 N ~ 1 kg	

Cabineo 8	Part no.
Cabineo 8, for dividing panels, 500 pcs	186310
Cabineo 8, for dividing panels, 2000 pcs	186311
Cabineo 8 black, for dividing panels, 500 pcs	186340
Cabineo 8 black, for dividing panels, 2000 po	cs <b>186341</b>

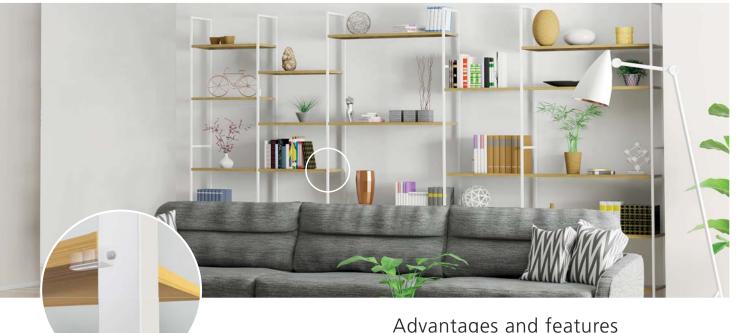




## Cabineo 8 M6



Wear-resistant cabinet connector for various materials and increased strength

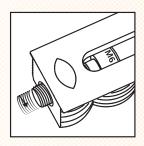


#### Advantages and features

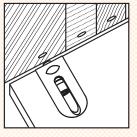
- Wear-free connection; No wear and tear of the workpiece when it is assembled and disassem bled multiple times
- Various materials; The Cabineo 8 M6 can be screwed directly into the material via a M6 tapped hole (HPL, aluminium, steel, etc.)
- **High clamping force**; In dividing panels, the screws reach into the same insert nut from both sides
- Increased strength in various materials insert nut reaches deep into the material
- **Damage-free**, even after test installation
- Same connector for all joining situations

### Cabineo 8 M6 advantages

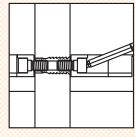




Wear-free connection



Various materials



High clamping force

### Cabineo 8 M6



Cabineo 8 M6
Screw length 8 mm
with M6 thread

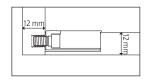


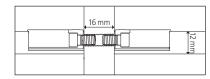
**Cabineo 8 M6 black** Screw length 8 mm with M6 thread

Strength per connector without dowel (N)		
In HPL 12 mm	Cabineo 8 M6	
Tensile strength	1700	
Shear strength	1000	
Clamping force	1700	

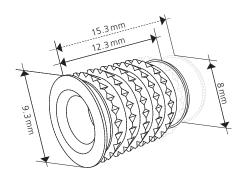
10 N ~ 1 k	C
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Cabineo 8 M6	Part no.
Cabineo 8 M6 starter set, Cabineo 8 M6 (80 pieces)	, insert
nut and cover caps (40 pieces each), Cabineo insert	nut tapping
aid (1 piece), Cabineo hex bit 1/4" (1 piece)	186306
Cabineo 8 M6, metric thread M6, 500 pcs	186315
Cabineo 8 M6, metric thread M6, 2000 pcs	186316
Cabineo 8 M6 black, metric thread M6, 500 pcs	186345
Cabineo 8 M6 black, metric thread M6, 2000 pcs	186346





### **Cabineo insert**





**Cabineo insert nut M6 x 12.3** for material thickness 14–16 mm

O THE

**Cabineo insert nut M6 x 15.3** for material thickness 17 – 25 mm

reciniische Daten	
Size	12.3 / 15.3 × 9.3 × 9.3 mm
Thread	.M6
Drill hole	.Ø8mm
Material	Brass
Installation tolerace	Longitudinal ± 0.1 mm

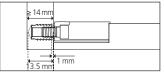
Strength per connector without dowel (N)		
Particle board 19 mm	Muffe M6 × 12.3	Muffe M6 × 15.3
Tensile strength	750	900
Shear strength	1050	1200
Clamping force	750	900

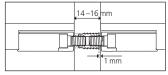
 $10 N \sim 1 kg$ 

Cabineo insert M6	Part no.
Cabineo insert nut M6×12.3*, mat. 14–16 mm, 1	00 pcs <b>186370</b>
Cabineo insert nut M1 26x12.3*, mat. 14–16 mm, 5	500 pcs <b>186371</b>
Cabineo insert nut M6×15.3*, mat. 17–25 mm, 1	00 pcs <b>186375</b>
Cabineo insert nut M6×15.3*, mat. 17–25 mm, 5	00 pcs <b>186376</b>
Cabineo tapping aid for insert nut	276310

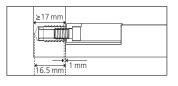
\*Incl. 1 piece Cabineo tapping aid for insert nut

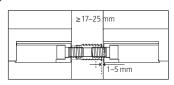
Ab 14 mm Material: insert M6 x 12.3





Ab 17 mm Material: insert M6 × 15.3





# **Drilling systems**

"The Cabineo saves time – machining and assembly takes seconds, which significantly impacts the production chain."

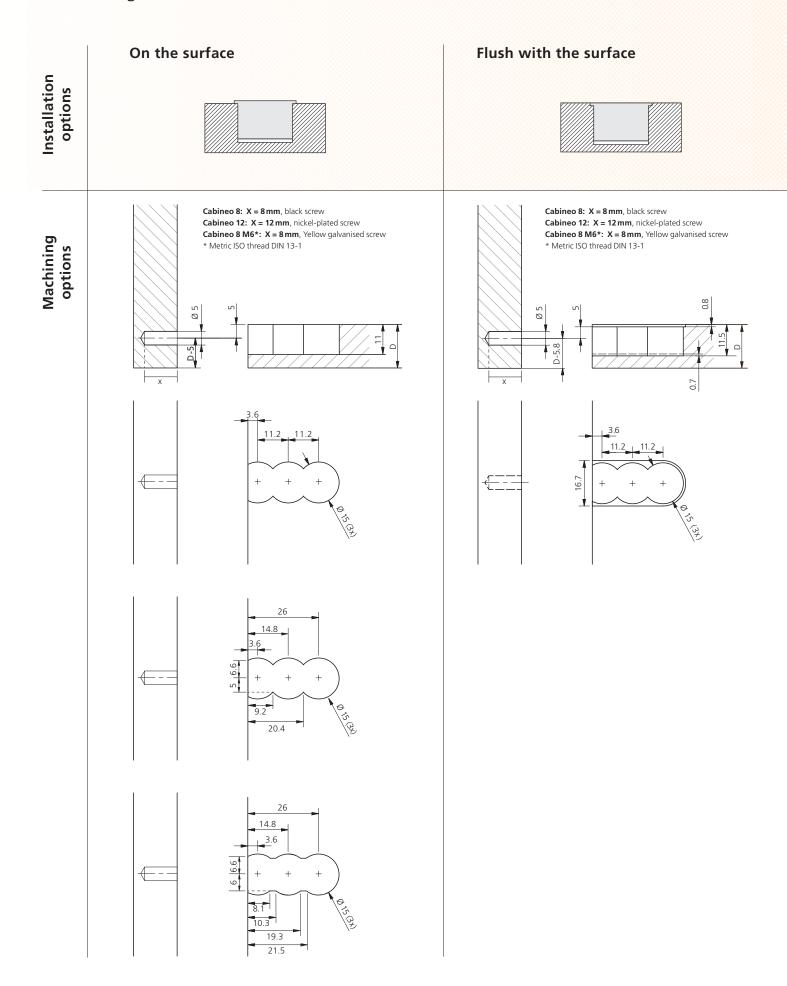
Mr Christoph Büchi, director, carpentry Büchi AG in Liestal, Switzerland



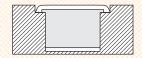


### **Technical requirements**

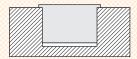
### Machining Cabineo All details in mm

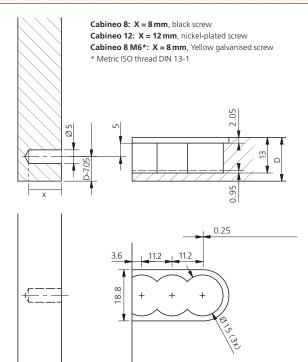


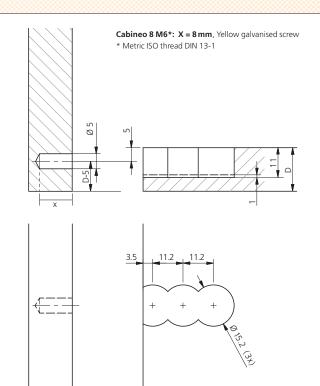
#### Flush cover cap



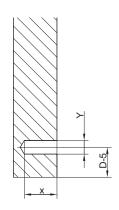
#### **HPL** on the surface







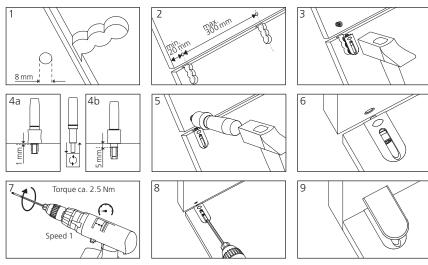
#### Machining Cabineo Insert



	Х	Y = Ø
	[mm]	[mm]
Cabineo 8 M6*	8	5
Insert M6 x 12.3	13.5	8
Insert M6 × 15.3	16.5	8

<sup>\*</sup> Metric ISO thread DIN 13-1

#### Assembly





Sink insert 1 mm below the material via insert tool

#### Advantages:

- No protruding parts
- No damage to the panel from the hammer
- Increased tensile strength
- Better engagement in dividing panel situations CNC machining.

#### Tip: No time wasted!

CNC operator can tap into place the Cabineo 8 M6 and the insert nut in parallel with CNC machining

### **Clever assembly**





Flatpack workpiece delivery with pre-assembled connector.



Place furniture side on base. The element is correctly positioned by the protruding screw.



Join furniture elements with cordless screwdriver and Cabineo tool. Easy, fast working with preset torque about 2.5 Nm.



Position top and push towards the furniture side.



Screw front corner in place with a cordless screwdriver. This makes one-man assembly easy.



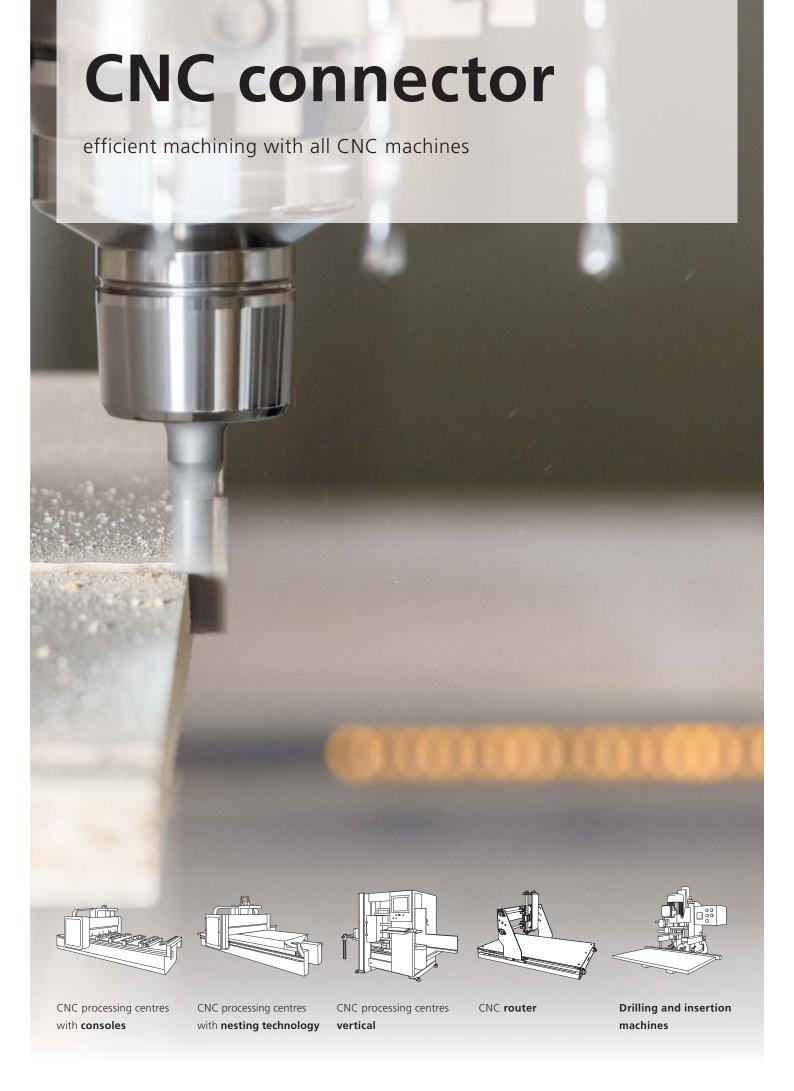
After assembly, fasten the fixed intermediate shelves in the required positions.



Tip:

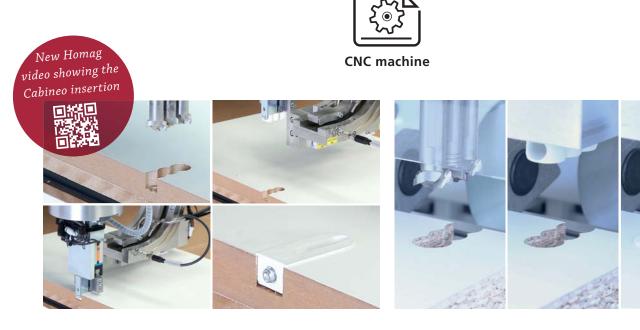
- Place one side of the shelf on the shelf support and fasten the other side  $% \left( 1\right) =\left( 1\right) \left( 1$
- Retract the screw to facilitate installation.







Our partners offer options for a particulary efficient installation of Lamello's Cabineo



#### **Homag CENTATEQ N-600**

Homag has developed the unmanned installation of the Cabineo connector on its nesting CNC machine CENTATEQ N-600. First, the multi spindle aggregate from Benz creates the drill shape, consisting of 3 drill holes, in one plunge. Once the panels are cut to size, the machine will commence with the fully automated insertion of the Cabineo into the board.

#### **Gannomat Basica Variabel 0194**

Firstly, the 3 spindle aggregate drills the 15 mm drill holes in one plunge. Following this, the Cabineo is held by an insertion aggregate and pressed into the board. The 5 mm holes for the Cabineo screw are drilled either with the the boss hinge or the 11 spindle 32 mm row hole aggregate.

New Gannomat

video showing the

Cabineo insertion









#### Benz Multi V3 Cabineo

Benz has developed a 3 spindle aggregate to drill the holes for the Cabineo in one plunge. This reduces the production time to 1–2 seconds. The machining process can be programmed during CAD planning.



#### **Atemag Vertineo Function Line**

Atemag has developed an aggregate for the efficient machining of the three Cabineo drill holes in one process step.



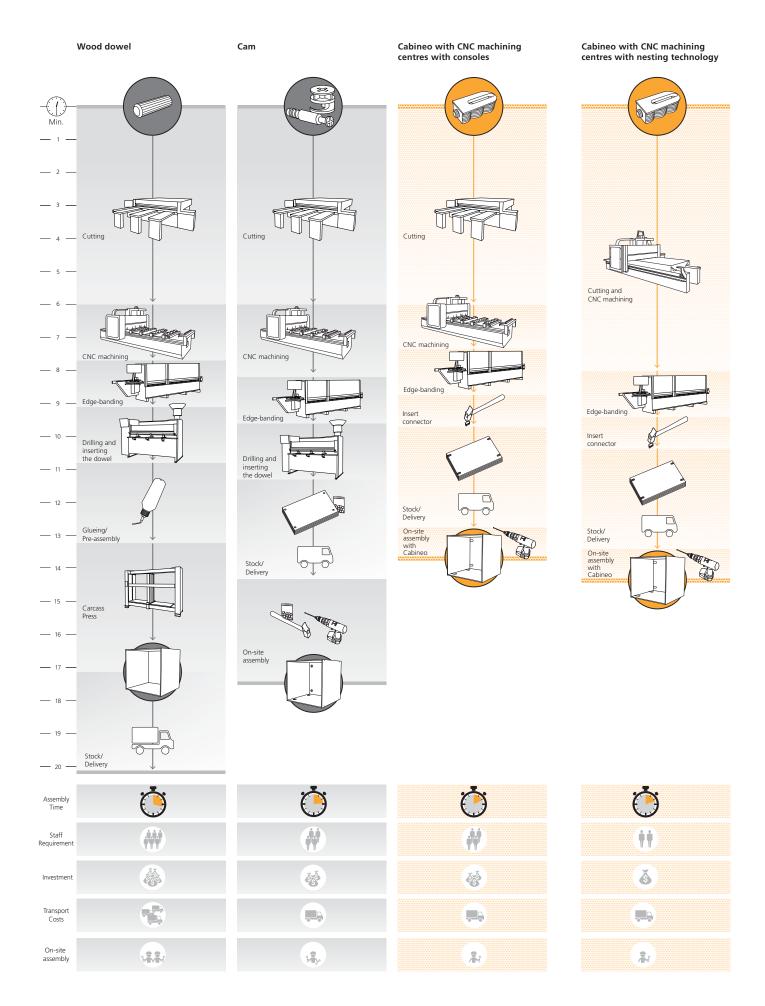
**CNC** tools



#### Leuco triple drill set

The three intertwining drills for the Benz Multi V3 aggregate have been developed by Leuco.

### **Examples of manufacturing processes**



#### Cabineo articles





Manufacturer:

Lamello AG

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